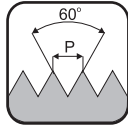


UNF

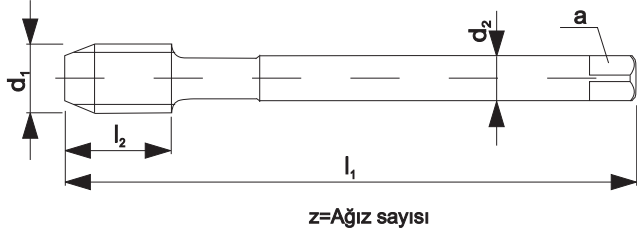
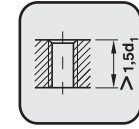
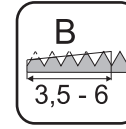


HSS

≈ DIN 374

DIN 2183

2B



HSS

MAKİNA KILAVUZU DIN 374 DÜZ KANAL

d ₁	P	l ₁	l ₂	d ₂	a	z	MATEKAP ÇAP Ø mm
UNF 1/4	28	80	15	4,5	3,4	3	5,5
UNF 5/16	24	90	18	6	4,9	3	6,9
UNF 3/8	24	90	20	7	5,5	3	8,5
UNF 7/16	20	100	20	8	6,2	3	9,9
UNF 1/2	20	100	21	9	7	3	11,5
UNF 9/16	18	100	21	11	9	3	12,9
UNF 5/8	18	100	21	12	9	3	14,5
UNF 3/4	16	110	24	14	11	3	17,5
UNF 7/8	14	125	24	18	14,5	3	20,5
UNF 1	12	140	26	18	14,5	3	23,25
UNF 1	14	140	26	18	14,5	3	23,25
UNF 1 1/8	12	150	28	22	18	4	26,5
UNF 1 1/4	12	150	28	22	18	4	29,5
UNF 1 3/8	12	170	30	28	22	4	32,75
UNF 1 1/2	12	200	50	28	22	4	36

HSS

→ Yüksek hız çeliği

KULLANIM ALANI

ANA KULLANIM

- Kolay işlenir çelikler (max. 800N/mm²)
- Yalın dökme demir (max. 800N/mm²)
- Yapısal çelikler (max. 500N/mm²)