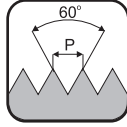


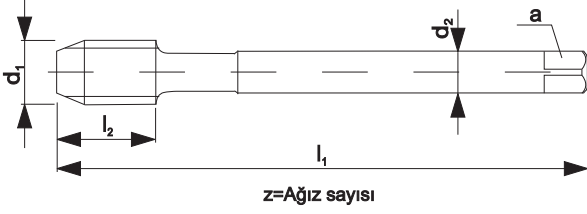
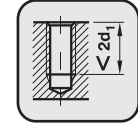
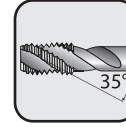
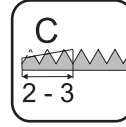
UNC



HSS

DIN 376

2B



HSS SOL

MAKİNA KILAVUZU DIN 2183C 35 DERECE HELİS

d ₁	P	l ₁	l ₂	d ₂	a	z	MATKAP ÇAPİ Ø mm
UNC 7/16	14	100	18	8	6,2	3	9,4
UNC 1/2	13	110	20	9	7	3	10,75
UNC 9/16	12	110	20	11	9	3	12,25
UNC 5/8	11	110	20	12	9	3	13,5
UNC 3/4	10	125	25	14	11	4	16,5
UNC 7/8	9	140	25	18	14,5	4	19,5
UNC 1	8	160	30	18	14,5	4	22,25
UNC 1 1/8	7	180	40	22	18	4	25
UNC 1 1/4	7	180	40	22	18	4	28
UNC 1 3/8	6	200	50	28	22	4	30,75
UNC 1 1/2	6	200	50	28	22	4	34

HSS

→ Yüksek hız çeliği

KULLANIM ALANI

ANA KULLANIM

- Kolay işlenir çelikler (max. 800N/mm²)
- Yalın dökme demir (max. 800N/mm²)
- Yapısal çelikler (max. 500N/mm²)