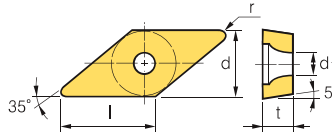


EŞKENAR DÖRTGEN 35° POZİTİF - KESİCİ UÇ BOŞLUK AÇISI : 5°

VB

	Boyutlar (mm)		
Ölçü	d	t	d1
11	6.35	2.38~3.18	2.8~3.4
16	9.525	4.76	4.4

[illegible]

Kesici Uç	Kod	Kaplama																Kaplama		Kesme Koşulları							
		KR1020	KR1025	KR1220	KR1225	KR1305	KR1320	KR1325	KR3105	KR3115	KR3125	KR3215	KR3225	KR4025	KR4035	KR4125	KR4135	KR4225	KR4235	KR4245	KR4340	KR001	KR101	fn (mm/dev)	ap (mm)		
	VBMT	110202																							0.04~0.14	0.20~1.50	
		110204																								0.05~0.15	0.20~1.50
		110208																								0.10~0.28	0.30~2.00
		160402				●											●									0.06~0.16	0.25~2.00
		160404		●		●				●	●	●	●	●	●		●		●	●						0.08~0.20	0.30~2.00
		160408			●	●	●			●	●	●	●	●	●		●		●							0.10~0.25	0.50~2.30
		160412		●	●	●			●		●		●	●						●						0.10~0.35	0.50~2.30